



*Ecological solutions for the use of water  
Solutions ecológicas para el aprovechamiento del agua  
Soluções ecológicas para o uso da água  
Solutions écologiques pour l'utilisation de l'eau  
Soluzioni ecologiche per l'utilizzo dell'acqua  
Экологические решения по использованию воды*

**SMART ECO WATER**  
Tax Number: 5206995736  
Address Spain: Av. Zaragoza, Bloque 6, Nº3.  
03130, Santa Pola, Alicante, España.

+34 634 077 903 +34 692 058 845  
 [comercial@smartecowater.com](mailto:comercial@smartecowater.com)  
 <http://smartecowater.com>



# Smart Eco Water

## CERTIFICATIONS / CERTIFICACIONES

## ANALYSIS OF WATER PROCESSED WITH OUR EQUIPMENT

## ANALISIS DEL AGUA PROCESADA CON NUESTROS EQUIPOS

## PLANS TECHNICAL SHEET AND DIAGRAMS

## PLANOS FICHA TÉCNICA Y ESQUEMAS

**DRINKING PLANTS FOR SALT OR BRACKISH WATER AT LOW COST AND HIGH PERFORMANCE**

**PLANTAS POTABILIZADORAS PARA AGUA SALADA O SALOBRE DE BAJO COSTO Y ALTO RENDIMIENTO**

**USINE D'EAU À FAIBLE COÛT ET À HAUTE PERFORMANCE POUR L'EAU SALÉE OU L'EAU SAUMÂTRE**

**PLANTA DE ÁGUA DE BAIXO CUSTO E ALTO DESEMPEÑO PARA ÁGUA SALGADA OU ÁGUA SALOBRO**

+34 634 077 903

[wxid\\_v0n0oj6xrji822](#)

Commercial department  
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<http://smartecowater.com>



*"Drinking Water Within Everyone's Reach"  
« L'eau potable à la portée de tous »*

*"Agua Potable al alcance de Todos"  
« Água potável ao alcance de todos »*



## DECLARATION OF CONFORMITY

Smart Eco Water LTD

Burgas c., p.c.8000, Meden Rudnik, 396 bl, 2 gate, 3 fl.,

16 of. - Bulgaria

Phone : +359877742343

Web : [www.smartecowater.com](http://www.smartecowater.com)

E-mail : [comercial@smartecowater.com](mailto:comercial@smartecowater.com)

The product meets the technical requirement of the under standards and hence fulfils the technical requirements of the following directives.

Product Name.....: Desalination module

Model.....: DB8SW100M.00.00.00.000

Directive(s).....: 2014/35/EU Low Voltage Directive,  
2014/30/EU Electromagnetic Compatibility Directive  
2006/42/EC Machinery Directive

Standard(s).....: EN IEC 61000-6-1:2019, EN IEC 61000-6-3 :2021, EN 60204-1:2018, EN ISO 12100:2010

Name Surname.....: Roman Tolstopiatov

Date of Issue.....: 05.10.2023

Signature.....



**Our equipment is CE certified and certified to EN 60204-1, EN ISO 12100, EN 61000-6-1, EN 61000-6-3 .. including energy efficiency, and Russian Federation Tin 3460013967.**

**\* We have Russian and international patents available for the entire range of machinery and technologies designed by our engineering department.**



# ATTESTATION OF CONFORMITY

## ATTESTATION OF CONFORMITY

**Name and Address of Attestation Holder:**

Smart Eco Water LTD  
Burgas c., p.o.8000, Meden Rudnik, 396 bl, 2 gate, 3 fl.,  
16 of. - Bulgaria

**Document Number**

SE-1199-01-061023

**Date of Issue:**

06.10.2023

**Name and Address of Manufacturer:**

Smart Eco Water LTD  
Burgas c., p.o.8000, Meden Rudnik, 396 bl, 2 gate, 3 fl.,  
16 of. - Bulgaria

**Expiration Date:**

06.10.2024

**Brand:****Product Name:**

Decalination module

**Product Model:**

See Annex I

**Test Report Number:**

EMC-1199-01  
LVD-1199-01  
LVD-1199-02

**Test Required:**

EN IEC 61000-6-1:2019  
EN IEC 61000-6-3 :2021  
EN 60204-1:2018  
EN ISO 12100:2010

The product meets the technical requirement of the above standards as mentioned in the reference test reports and hence fulfils the technical requirements of the following directives

**2014/35/EU Low Voltage Directive****2014/30/EU Electromagnetic Compatibility Directive****2006/42/EC Machinery Directive**

CGS Test confirms type which is mentioned above according to the [Annex I] Essential Health and Safety Regulations of 2006/42/EC Machinery Directive with inspection report. Manufacturer must ensure that assessment of conformity with internal checks on the manufacture of above product, according to the Annex VIII of 2006/42/EC.

This document is only valid for the equipment and configuration described, in conjunction with the test data detailed above reference test reports. Document was issued on voluntary basis and does not imply meeting Notified Body conformity assessment procedure for the product.

The CE Mark, under the responsibility of the manufacturer or the importer, after completion of an EC Declaration of Conformity and compliance with all relevant EC Directives.

SIGNATURE

# ATTESTATION OF CONFORMITY

## ATTESTATION OF CONFORMITY

*Annex I***Product Model:**

DB88W100M.00.00.00.000  
DB88W100M  
DM88W100  
DB88W100  
DB88W020  
DB48W010  
DB88W050

**Document Number**

SE-1199-01-061023

**Date of Issue:**

06.10.2023

**Expiration Date:**

06.10.2024

**Test Report Number:**

EMC-1199-01  
LVD-1199-01  
LVD-1199-02

**Test Required:**

EN IEC 61000-6-1:2019  
EN IEC 61000-6-3 :2021  
EN 60204-1:2018  
EN ISO 12100:2010

The product meets the technical requirement of the above standards as mentioned in the reference test reports and hence fulfils the technical requirements of the following directives

**2014/35/EU Low Voltage Directive****2014/30/EU Electromagnetic Compatibility Directive****2006/42/EC Machinery Directive**

CGS Test confirms type which is mentioned above according to the [Annex I] Essential Health and Safety Regulations of 2006/42/EC Machinery Directive with inspection report. Manufacturer must ensure that assessment of conformity with internal checks on the manufacture of above product, according to the Annex VIII of 2006/42/EC.

This document is only valid for the equipment and configuration described, in conjunction with the test data detailed above reference test reports. Document was issued on voluntary basis and does not imply meeting Notified Body conformity assessment procedure for the product.

The CE Mark, under the responsibility of the manufacturer or the importer, after completion of an EC Declaration of Conformity and compliance with all relevant EC Directives.

SIGNATURE

# Certificates, Patents and Technical Certifications

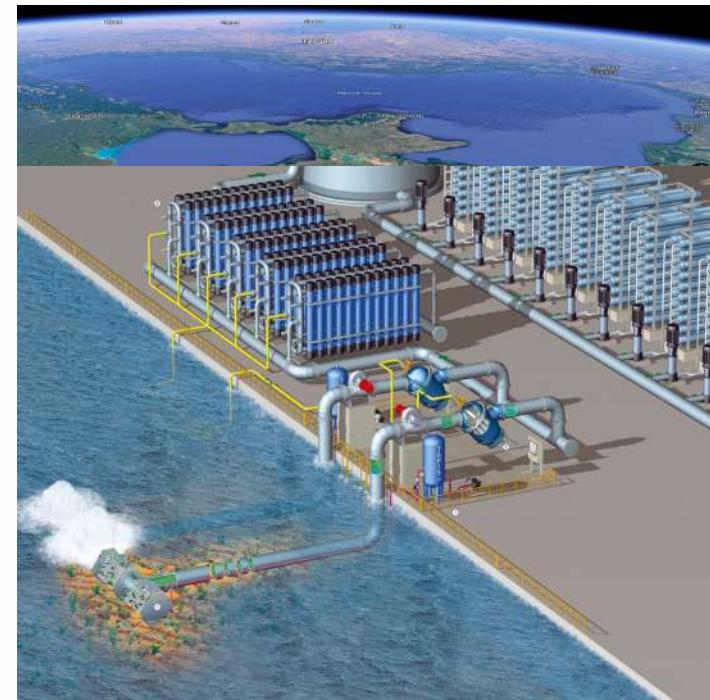


## Environmental impact

**Analysis carried out in the Dead Sea, the most salty in the world, showing the results obtained  
To produce some ecological damage in marine fauna and flora, 474.016 years would have to pass**

## Ecological solutions for water use

Black Sea surface	Kg2	413 000
Black Sea water volume	Kg3	545 000
m3 in 1 km3		1 000 000 000
Black Sea water volume	m3	545 000 000 000 000
Salts in 1 m3 of Black Sea water	kg	18
Salts in the Black Sea	kg	9 810 000 000 000 000
The salt will increase by 1m3	kg	20
Will turn to salt in the Black Sea	kg	10 900 000 000 000 000
The difference between was and is		1 090 000 000 000 000
The volume of desalinated water	m3 /day	140 000
Water consumption	m3 /day	350 000
Brine	m3 /day	210 000
Pickles per year	m3 /year	76 650 000
Salts in 1 m3 of brine	kg	30
Salt poured into the sea in the form of brine	kg	2 299 500 000
How long will that take	Years	474 016



**Impact on Black Sea Salinity  
During concentrate download  
salt of a desalination plant  
With capacity  
of 140,000 cubic meters / day.**

## 12. ANALYSIS

Some analyses carried out during the operation of our reverse osmosis desalination equipment



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### INFORME DE RESULTADOS

REFERENCIA: V136\_240215\_1BAGM

#### DATOS DEL CLIENTE:

<b>NOMBRE:</b> SMART ECO WATER GROUP, S.L	<b>CÓDIGO CLIENTE:</b> C-V136
<b>CIF/NIF:</b> B-56837909	
<b>DIRECCIÓN:</b> Avda. Zaragoza, 6	<b>CP/POBLACIÓN:</b> 03130 Santa Pola (Alicante)

#### DATOS DE LA MUESTRA:

<b>DESCRIPCIÓN DE LA MUESTRA:</b> Agua de mar	
<b>RESPONSABLE DE TOMA DE MUESTRA:</b> Andrea Montoya	
<b>FECHA TOMA MUESTRA:</b> 15-02-24 <b>HORA:</b> 08:45 h	<b>FECHA RECEPCIÓN:</b> 15-02-24

**FECHA INICIO ANÁLISIS:** 19-02-24

**FECHA FINALIZACIÓN ANÁLISIS:** 22-02-24

#### ANÁLISIS MICROBIOLÓGICO

PARÁMETROS	RESULTADO	LÍMITE LEGAL	MÉTODO DE ENSAYO
<i>Escherichia coli</i>	10 ufc/100ml	0 ufc/100 ml	ITM1-03-5L
Enterococcus fecales	7 ufc/100ml	0 ufc/100 ml	ITM1-09-5L

Según RD 2/2002  
1: Utilización de recipiente estéril con Tiosulfato sódico cristalizado (Na<sub>2</sub>SO<sub>3</sub>·5H<sub>2</sub>O) para neutralizar el efecto bactericida del cloro.  
La muestra se mantiene en refrigeración desde su recepción en el laboratorio hasta el día de su procesado.  
En negrita los valores fuera del límite establecido.

Documento realizado, revisado y firmado electrónicamente por:  
CENTRO TECNOLÓGICO DE SEGURIDAD ALIMENTARIA, S.L.  
CIF: B-54676580  
Araceli Sánchez-G Valencia  
Responsable de Laboratorio

FIN DEL INFORME N° V136\_240215\_1BAGM  
Fecha de emisión: 28/03/2024  
Nº Total de páginas - 1

Código documento: R-10-BL  
Versión documento: 10/05/2022  
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Mediterranean Sea water analysis carried out in Alicante, Spain on 02/15/24  
Mediterranean Sea water sample (Original source for water purification)



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gcl-salimentaria.com  
gcl-salimentaria.com  
ISO 17025

### INFORME DE RESULTADOS

REFERENCIA: V136\_240215\_1BAGFQ

#### DATOS DEL CLIENTE:

<b>NOMBRE:</b> SMART ECO WATER GROUP, S.L	<b>CÓDIGO CLIENTE:</b> C-V136
<b>CIF/NIF:</b> B-56837909	
<b>DIRECCIÓN:</b> Avda. Zaragoza, 6	<b>CP/POBLACIÓN:</b> 03130 Santa Pola (Alicante)

#### DATOS DE LA MUESTRA:

<b>DESCRIPCIÓN DE LA MUESTRA:</b> Agua de mar	
<b>RESPONSABLE DE TOMA DE MUESTRA:</b> Andrea Montoya	
<b>FECHA TOMA MUESTRA:</b> 15-02-24 <b>HORA:</b> 08:55 h	<b>FECHA RECEPCIÓN:</b> 15-02-24

**FECHA INICIO ANÁLISIS:** 15-02-24

**FECHA FINALIZACIÓN ANÁLISIS:** 25-03-24

#### ANÁLISIS FÍSICO-QUÍMICO

PARÁMETROS	RESULTADO	UNIDADES	MÉTODO DE ENSAYO
Sólidos en suspensión*	23 ± 6	mg/l	GRAVIMETRÍA
pH (a 20°C)	7,89	unidades de pH	ELECTROMETRÍA
Salinidad	33,2	g/l	CONDUCTIMETRÍA
Oxígeno disuelto*	8,10 ± 0,41	mg/l	ELECTROMETRÍA
Carbono orgánico total*	1,17 ± 0,23	mg/l	COMBUSTIÓN-IR
Nitrógeno total*	<5,0	mg/l	ESPECTROFOTOMETRÍA
Nitrato*	<10,00	mg/l	ESPECTROFOTOMETRÍA UV-VIS
Nitrito*	<0,05	mgNO <sub>2</sub> /l	ESPECTROFOTOMETRÍA UV-VIS
Fósforo total*	<0,50	mg P/l	ESPECTROFOTOMETRÍA
Clorofila A*	<5,0	µg/l	ESPECTROFOTOMETRÍA

\*Ensayo realizado por laboratorio colaborador. Trazabilidad: A / 567637  
La muestra se mantiene en refrigeración desde su recepción en el laboratorio hasta el día de su procesado.

Documento realizado, revisado y firmado electrónicamente por:  
CENTRO TECNOLÓGICO DE SEGURIDAD ALIMENTARIA, S.L.  
CIF: B-54676580  
Araceli Sánchez-G Valencia  
Responsable de Laboratorio

Página 1 de 1

Código documento: R-10-Q

Última actualización: 20/02/2024

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Analysis of Mediterranean Sea water carried out in Alicante, Spain on 02/15/24  
 Cold water sample for human consumption (Result after the purification process with the reverse osmosis machine)



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**INFORME DE RESULTADOS**

REFERENCIA: V136\_240215\_1aAGFQ

**DATOS DEL CLIENTE:**

<b>NOMBRE:</b> SMART ECO WATER GROUP, S.L	<b>CÓDIGO CLIENTE:</b> C-V136
<b>CIF/NIF:</b> B-56837909	
<b>DIRECCIÓN:</b> Avda. Zaragoza, 6	<b>CP/POBLACIÓN:</b> 03130 Santa Pola (Alicante)

**DATOS DE LA MUESTRA:**

**DESCRIPCIÓN DE LA MUESTRA:** AFCH (Agua Fria Consumo Humano)

<b>RESPONSABLE DE TOMA DE MUESTRA:</b> Andrea Montoya	<b>FECHA TOMA MUESTRA:</b> 15-02-24	<b>HORA:</b> 08:45 h	<b>FECHA RECEPCIÓN:</b> 15-02-24
			<b>FECHA FINALIZACIÓN ANÁLISIS:</b> 15-02-24

**ANÁLISIS FÍSICO-QUÍMICO**

PARÁMETROS	RESULTADO	*LÍMITE LEGAL	MÉTODO DE ENSAYO
pH (a 20°C)	6,78 unidades de pH	[6,5 - 9,5] unidades de pH	ITFQ1-04-5L
Conductividad (a 20°C)	1867 µs/cm	2500 µs/cm	ITFQ1-05-5L
Turbidez	0,07 UNF	4 UNF	ITFQ1-06-5L
Amonio	0,012 mg/l	0,5 mg/l	ITFQ1-07-5L
Cloro libre	0,0127 mg/l	1 mg/l	ITFQ1-08-5L
Cloro combinado	0,0006 mg/l	2 mg/l	ITFQ1-10-5L

\* Segun RD 32/2003

UNF: Unidades Nefrómetricas de Formazina

La muestra se mantiene en refrigeración desde su recepción en el laboratorio hasta el día de su procesado

Documento realizado, revisado y firmado electrónicamente por:  
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 Araceli Sánchez-G Valencia  
 Responsable de Laboratorio

FIN DEL INFORME N° V136\_240215\_1aAGFQ  
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indicated adjuntando una fotocopia de su DNI.

Página 1 de 1

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 Araceli Sánchez-G Valencia  
 Responsable de Laboratorio

FIN DEL INFORME N° V136\_240215\_1AGM  
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De conformidad con el Reglamento Europeo de Protección de Datos (UE) 679/2016 y la Ley Orgánica 3/2018 de 5 de diciembre, de Protección de Datos y Garantía de los Derechos Digitales le comunicamos que los datos objeto de este instrumento en el presente documento son responsabilidad de CENTRO TECNOLÓGICO DE SEGURIDAD ALIMENTARIA S.L. con NIF: B-54676580 y con domicilio en CARRETERA DE MADRID KM 4 - MERCALIMENTARIO, EDIFICIO: MERCALIMENTARIO, 2º PLANTA, OFICINA 1º, C.P.: 03114 ALICANTE y con teléfono 965-28-17-18 y email info@ctsalimentaria.com

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indicated adjuntando una fotocopia de su DNI.

Página 1 de 1

## Some analyses carried out during the operation of our reverse osmosis desalination equipment

Mediterranean Sea water analysis done in Alicante, Spain on 02/15/24

Reject sample or waste water (waste water obtained after the purification process with the reverse osmosis machine)



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### INFORME DE RESULTADOS

REFERENCIA: V136\_240215\_1CAGFQ

DATOS DEL CLIENTE:					
NOMBRE: SMART ECO WATER GROUP, S.L		CÓDIGO CLIENTE: C-V136			
CIF/NIF: B-56837909		CP/POBLACIÓN: 03130 Santa Pola (Alicante)			
DIRECCIÓN: Avda. Zaragoza, 6					
DATOS DE LA MUESTRA:					
DESCRIPCIÓN DE LA MUESTRA: Agua residual					
RESPONSABLE DE TOMA DE MUESTRA: Andrea Montoya		FECHA RECEPCIÓN: 15-02-24			
FECHA TOMA MUESTRA: 15-02-24 HORA: 09:00 h		FECHA INICIO ANÁLISIS: 15-02-24			
FECHA FINALIZACIÓN ANÁLISIS: 08-04-24					
ANÁLISIS FÍSICO-QUÍMICO					
PARÁMETROS	RESULTADO	*LÍMITE LEGAL	MÉTODO DE ENSAYO		
Sólidos sedimentables*	<0,10 mil/l	10 mil/l	DECANTACIÓN		
Sólidos en suspensión*	23 ± 6 mg/l	1.000 mg/l	GRAVIMETRÍA		
Sólidos gruesos*	AUSENCIA	-	EXAMEN VISUAL		
Color*	<1 mg/l Pt/Co	-	ESPECTROFOTOMETRÍA UV		
Conductividad	<b>56.200 µs/cm</b>	5.000 µS/cm	CONDUCTIMETRÍA		
pH (a 20°C)	7,44 unidades de pH	6-9 unidades de pH	POTENCIOMETRÍA		
DQO*	<400 mgO <sub>2</sub> /l	1.000 mg/l	ESPECTROFOTOMETRÍA		
DBO <sub>5</sub> *	<10 mgO <sub>2</sub> /l	1.600 mg/l	MANOMETRÍA		
Carbono orgánico total*	0,91 ± 0,18 mg/l	-	COMBUSTIÓN-IR		
Cloruros*	19.900 ± 2.985 mg/l	-	IC		
Fluoruros*	<4,00 ± 0,60 mg/l	12 mg/l	IC		
Fosfatos*	<0,04 mg/l	-	ESPECTROFOTOMETRÍA		
Nitrato*	<10 mg/l	-	ESPECTROFOTOMETRÍA UV-VIS		

PARÁMETROS	RESULTADO	*LÍMITE LEGAL	MÉTODO DE ENSAYO
Sulfato*	3.310,00 ± 490,50 mg/l	-	IC
Sulfuros*	<0,05 mg/l	2 mg/l	ESPECTROFOTOMETRÍA
Aceites y grasas*	0,79 ± 0,16 mg/l	100 mg/l	FTIR
Detergentes aniónicos*	0,03 ± 0,01 mg/l	-	ESPECTROFOTOMETRÍA (MBAS)
Hidrocarburos totales del petróleo*	<0,16 ± 0,03 mg/l	15 mg/l	FTIR
Nitrógeno amoniacal*	<4 mg/l	60 mg/l	ESPECTROFOTOMETRÍA
Nitrógeno Kjeldahl*	0,59 ± 0,35 mg/l	-	KJELDAHL
Ecotoxicidad/materias inhibidoras (Vibrio fischeri)*	<1 equitox/m3	-	BIOLUMINISCENCIA
Aluminio*	<0,04 mg/l	15 mg/l	ICP/OES
Arsénico*	<0,005 mg/l	1 mg/l	ICP/MS
Bario*	0,0076 ± 0,0008 mg/l	10 mg/l	ICP/MS
Boro*	<b>4,71 ± 0,47 mg/l</b>	3 mg/l	ICP/MS
Cadmio*	<0,00040 ± 0,00004 mg/l	0,5 mg/l	ICP/MS
Cobre*	<0,020 ± 0,002 mg/l	5 mg/l	ICP/MS
Cromo VI*	<0,04 mg/l	1 mg/l	IC
Cromo III*	<0,001 mg/l	-	ICP/MS
Cromo*	<0,0040 ± 0,0004 mg/l	5 mg/l	ICP/MS
Hierro*	<0,002 mg/l	10 mg/l	ICP/MS
Manganese*	<0,002 mg/l	2 mg/l	ICP/OES
Mercurio*	<0,050 µg/l	0,1 mg/l	ICP/OES
Níquel*	<0,004 mg/l	5 mg/l	ICP/MS

PARÁMETROS	RESULTADO	*LÍMITE LEGAL	MÉTODO DE ENSAYO
Plomo*	<0,005 mg/l	1 mg/l	ICP/MS
Selenio*	<0,01 mg/l	0,5 mg/l	ICP/MS
Zinc*	<0,04 mg/l	10 mg/l	ICP/MS
Aldehídos*	<0,50 mg/l	-	ESPECTROFOTOMETRÍA
Cianuro*	<0,005 mg/l	2 mg/l	FOTOMETRÍA
Fenoles*	<0,003 mg/l	2 mg/l	CG/MS
Pesticidas/plaguicidas en agua*	<0,05 µg/l	-	LC/MS
Sulfitos*	<20 mg/l	-	IC

\*Valores obtenidos según la DGOE, de 3 de Junio, sobre muestras de aguas residuales industriales a los sistemas públicos de saneamiento.

\*\*Análisis realizado por laboratorio colaborador. Trasladador: A / 672702

La muestra se mantiene en refrigeración desde su recepción en el laboratorio hasta el día de su procesado.

En negrita los valores fuera del límite establecido.

Documento revisado, revisado y firmado electrónicamente por:  
CENTRO TECNOLÓGICO DE SEGURIDAD ALIMENTARIA, S.L.  
CIF: B-56837909  
Anechi Sánchez-O Valencia  
Responsable de Laboratorio

FIN DEL INFORME N° V136\_240215\_1CAGFQ  
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El acceso a este informe analítico se pone a disposición a la persona de acuerdo con la legislación vigente. De acuerdo con el Reglamento Europeo de Protección de Datos (EU) 2016/679/UE y la Ley Orgánica 3/2018 de 5 de diciembre, de Protección de Datos y Garantía de los Derechos Digitales, le comunicamos que los datos obtenidos de este tratamiento en el presente documento son responsabilidad de CENTRO TECNOLÓGICO DE SEGURIDAD ALIMENTARIA, S.L. con CIF: B-56837909 y con domicilio en CARRERITA DE MADRID KM 4 - MERCALICANTE, EDIFICIO MERCADO, 2º PLANTA, OFICINA 1º, C.P. 03130 ALICANTE, con teléfono 965 28 17 18 y email info@ctseguridadalimentaria.com. Los datos se tratan para el desarrollo de las actividades de la empresa. Los datos se conservarán mientras se mantenga la relación comercial o durante los años necesarios para cumplir con las obligaciones legales. Los datos no se cederán a tercero salvo en los casos en que exista una obligación legal. Usted puede ejercer ante CENTRO TECNOLÓGICO DE SEGURIDAD ALIMENTARIA S.L. el derecho de acceso, rectificación o supresión ("el derecho al olvido"), limitación al tratamiento y portabilidad, dirigiéndose por escrito a la dirección indicada anteriormente en la cláusula 10.

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Some analyses that were carried out during the operation of our reverse osmosis desalination equipment



**ГИЦ ПВ<sup>®</sup> Аккредитованный Главный контрольно-испытательный и научно-методический центр питьевой воды (ГИЦ ПВ)**

Регистрационный № РОСС RU.0001.21.ПВ06 (Ростехрегулирование)

Аттестат аккредитации ИЛЦ № ГСЭН.RU.ЦОА.565 (Роспотребнадзор)

117571, Российская Федерация, г. Москва, пр-т Вернадского, 86, стр. 7, оф. 126

Тел./факс: (495) 936-8-936 E-mail: voda@gicpv.ru www.gicpv.ru

«Утверждаю»

Генеральный директор



Ю.Н. Гончар

Протокол испытаний № 1589-1/08

«02» июля 2008 г.

Всего листов 2

Заказчик: ООО «ТЕХНОПРОМ»

Испытуемый объект: Образец морской воды

Дата проведения испытаний: 30.06. – 02.07.2008 г.

Результаты испытаний:

№ п/п	Номенклатура показателей, единицы измерения	Значение показателя	ПДК (пределенно допустимая концентрация), по [1]	Метод испытаний (ссылка на НД)
1.	Алюминий, мг/дм <sup>3</sup>	< 0,04	0,5	ГОСТ 18165-89
2.	Железо общее, мг/дм <sup>3</sup>	0,11	0,3	ФР.1.31.2005.01433 МУ 08-47/165
3.	Марганец, мг/дм <sup>3</sup>	< 0,005	0,1	МУК 4.1.1516-03
4.	Кадмий, мг/дм <sup>3</sup>	< 0,0002	0,001	МУК 4.1.1516-03
5.	Медь, мг/дм <sup>3</sup>	< 0,0006	1,0	МУК 4.1.1504-03
6.	Мышьяк, мг/дм <sup>3</sup>	< 0,005	0,05	МУК 4.1.1510-03
7.	Ртуть, мг/дм <sup>3</sup>	< 0,00005	0,0005	МУК 4.1.1512-03
8.	Свинец, мг/дм <sup>3</sup>	< 0,0002	0,03	МУК 4.1.1504-03
9.	Кальций, мг/дм <sup>3</sup>	212,2	25 – 130,0**	РД 52.24.403-95
10.	Магний, мг/дм <sup>3</sup>	567,6	5 – 65,0**	ГОСТ 23268.5-78
11.	Натрий, мг/дм <sup>3</sup>	4730,0	200,0	РД 52.24.365-95
12.	Калий, мг/дм <sup>3</sup>	18,9	20,0**	РД 52.24.393-95
13.	Нитраты, мг/дм <sup>3</sup>	98,9	45,0	ПНДФ 14.1:2.4-95
14.	Нитриты, мг/дм <sup>3</sup>	< 0,02	3,0	ПНДФ 14.1:2.3-95
15.	Щелочность, ммоль/дм <sup>3</sup>	3,6	0,5 – 6,5**	РД 52.24.493-95
16.	Гидрокарбонаты, мг/дм <sup>3</sup>	219,6	30 – 400,0**	РД 52.24.493-95
17.	Жесткость общая, °Ж	57,9	7,0	ГОСТ Р 52407-2005
18.	Водородный показатель (рН), ед.	7,9	6,0 – 9,0	ПНДФ 14.1:2.3.4-121-97
19.	Нефтепродукты, мг/дм <sup>3</sup>	< 0,005	0,1	МУК 4.1.068-96

№ п/п	Номенклатура показателей, единицы измерения	Значение показателя	ПДК (пределенно допустимая концентрация), по [1]	Метод испытаний (ссылка на НД)
20.	Мутность, ЕМ/дм <sup>3</sup>	< 0,5	2,6	ГОСТ 3351-74
21.	Цветность, град.	< 5	20	ГОСТ 3351-74
22.	Прикус, баллы	1	2	ГОСТ 3351-74
23.	Запах, баллы	2	2	ГОСТ 3351-74
24.	Перманганатная окисляемость, мг/дм <sup>3</sup>	< 0,25	5,0	ПНДФ 14.1:2.4.154-99
25.	Аммиак (по азоту), мг/дм <sup>3</sup>	0,12	2,0	ПНДФ 14.1:2.1-95
26.	Сульфаты, мг/дм <sup>3</sup>	19,7	500,0	ПНДФ 14.1:2.159-2000
27.	Хлориды, мг/дм <sup>3</sup>	50,0	350,0	ПНДФ 14.1:2.111-97
28.	Фториды, мг/дм <sup>3</sup>	< 0,02	1,5	РД 52.24.360-95
29.	Сульфилы (сероводород), мг/дм <sup>3</sup>	< 0,002	0,003	ПНДФ 14.1:2.4.178-02
30.	Общая минерализация, мг/дм <sup>3</sup>	125,0	1000,0	ПНДФ 14.1:2.114-97
31.	ОМЧ (общее микробное число), КОЕ/мл	0	50	МУК 4.2.1018-01
32.	Общие колиформные бактерии, КОЕ/100 мл	Отсутствие	Отсутствие в 100 мл	МУК 4.2.1018-01
33.	Термотолерантные колиформные бактерии, КОЕ/100 мл	Отсутствие	Отсутствие в 100 мл	МУК 4.2.1018-01

**Вывод:** По исследованным показателям данный образец воды соответствует требованиям, предъявляемым СанПиН 2.1.4.1074-01 «Питьевая вода. Гигиенические требования к качеству воды централизованных систем питьевого водоснабжения. Контроль качества».

Ответственный за проведение испытаний:

Руководитель ИЦ

А.В. Павлова

Примечание:

[1] - «Питьевая вода. Гигиенические требования к качеству воды централизованных систем питьевого водоснабжения. Контроль качества. СанПиН\* 2.1.4.1074-01».

\* - Санитарно-эпидемиологические правила и нормативы.

\*\* - Нормативы физиологической полноценности питьевой воды в соответствии с СанПиН 2.1.4.1116-02. «Питьевая вода. Гигиенические требования к качеству воды, расфасованной в емкости. Контроль качества».

Протокол распространяется только на образцы, подвергнутые испытаниям.

Передача протокола или его копий третьим лицам без разрешения ГИЦ ПВ и согласования с заказчиком не допускается.

Some analyses that were carried out during the operation of our reverse osmosis desalination equipment



«Утверждаю»

Генеральный директор

Ю.Н. Гончар



Протокол испытаний № 1589-3/08  
«02» июля 2008 г.

Всего листов 2

Заказчик: ООО «ТЕХНОПРОМ»

Испытуемый объект: Образец морской воды

Место отбора пробы воды: окончательный

Дата проведения испытаний: 30.06. – 02.07.2008 г.

Результаты испытаний:

№ п/п	Номенклатура показателей, единицы измерения	Значение показателя	ПДК (пределно допустимая концентрация), по [1]	Метод испытаний (ссылка на НД)
1.	Алюминий, мг/дм <sup>3</sup>	< 0,04	0,5	ГОСТ 18165-89
2.	Железо общее, мг/дм <sup>3</sup>	0,05	0,3	ФР 1.31.2005.01433 МУ 08-47/165
3.	Марганец, мг/дм <sup>3</sup>	< 0,005	0,1	МУК 4.1.1516-03
4.	Кадмий, мг/дм <sup>3</sup>	< 0,0002	0,001	МУК 4.1.1516-03
5.	Медь, мг/дм <sup>3</sup>	< 0,0006	1,0	МУК 4.1.1504-03
6.	Мышьяк, мг/дм <sup>3</sup>	< 0,005	0,05	МУК 4.1.1510-03
7.	Ртуть, мг/дм <sup>3</sup>	< 0,00005	0,0005	МУК 4.1.1512-03
8.	Свинец, мг/дм <sup>3</sup>	< 0,0002	0,03	МУК 4.1.1504-03
9.	Калций, мг/дм <sup>3</sup>	< 1,0	25 – 130,0**	РД 52.24.403-95
10.	Магний, мг/дм <sup>3</sup>	< 0,25	5 – 65,0**	ГОСТ 23268.5-78
11.	Натрий, мг/дм <sup>3</sup>	51,2	200,0	РД 52.24.365-95
12.	Калий, мг/дм <sup>3</sup>	7,9	20,0**	РД 52.24.393-95
13.	Нитраты, мг/дм <sup>3</sup>	< 0,1	45,0	ПНДФ 14.1.2.4-95
14.	Нитриты, мг/дм <sup>3</sup>	< 0,02	3,0	ПНДФ 14.1.2.3-95
15.	Щелочность, ммоль/дм <sup>3</sup>	< 0,17	0,5 – 6,5**	РД 52.24.493-95
16.	Гидрокарбонаты, мг/дм <sup>3</sup>	< 1,0	30 – 400,0**	РД 52.24.493-95
17.	Жесткость общая, °Ж	0,2	7,0	ГОСТ Р 52407-2005
18.	Водородный показатель (pH), ед.	5,0	6,0 – 9,0	ПНДФ 14.1.2.3.4-121-97
19.	Нефтепродукты, мг/дм <sup>3</sup>	< 0,005	0,1	МУК 4.1.068-96

№ п/п	Номенклатура показателей, единицы измерения	Значение показателя	ПДК (пределно допустимая концентрация), по [1]	Метод испытаний (ссылка на НД)
20.	Мутность, ЕМ/дм <sup>3</sup>	1,7	2,6	ГОСТ 3351-74
21.	Цветность, град.	5	20	ГОСТ 3351-74
22.	Привкус, баллы	3	2	ГОСТ 3351-74
23.	Запах, баллы	2	2	ГОСТ 3351-74
24.	Перманганатная окисляемость, мг/дм <sup>3</sup>	14,00	5,0	ПНДФ 14.1.2.4.154-99
25.	Аммиак (по азоту), мг/дм <sup>3</sup>	< 0,04	2,0	ПНДФ 14.1.2.1-95
26.	Сульфаты, мг/дм <sup>3</sup>	908,9	500,0	ПНДФ 14.1.2.159-2000
27.	Хлориды, мг/дм <sup>3</sup>	8025,0	350,0	ПНДФ 14.1.2.111-97
28.	Фториды, мг/дм <sup>3</sup>	0,37	1,5	РД 52.24.360-95
29.	Сульфиды (сероводород), мг/дм <sup>3</sup>	< 0,002	0,003	ПНДФ 14.1.2.4.178-02
30.	Общая минерализация, мг/дм <sup>3</sup>	16950,0	1000,0	ПНДФ 14.1.2.114-97

Ответственный за проведение испытаний:

Руководитель ИЦ

А.В. Павлова

Примечание:

[1] - «Питьевая вода. Гигиенические требования к качеству воды централизованных систем питьевого водоснабжения. Контроль качества. СанПиН\* 2.1.4.1074-01».

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# Comparative analysis of seawater and treated water with our equipment Part 1



## SPECTRUM LABORATORIES (PENANG) SDN BHD

( Company No.: 290941-X )  
1904, Tkt. 1, Jalan Bukit Minyak, Taman Sri Mangga, 14000 Bukit Mertajam, Seberang Perai Tengah,  
Pulau Pinang, Malaysia. Tel: 604-5075168, 5075188. Fax: 604-5074243. E-mail: spectrumlabpg@gmail.com



MS ISO/IEC 17025  
TESTING  
SAMM NO. 111

### CERTIFICATE OF ANALYSIS

Page 1 of 1

Company : Meche System Sdn. Bhd  
Lab. No : W / 1705 / 589 (1)  
Date Sample Received : 15 th May 2017  
Date Sample Reported : 26 th May 2017  
Sample Description : Sea Water  
Sample Marking : Sea Water - 15/05/17

PARAMETER	METHODS	RESULT
Total Dissolved Solids, mg/l	APHA 2540 C	34,550
+ Silt Density Index	In House Method	15.3
Turbidity, NTU	APHA 2130 B	60
Calcium as Ca, mg/l	APHA 3111 B	299.00
+Boron as B, mg/l	APHA 3120 B	3.01
Magnesium as Mg, mg/l	APHA 3111 B	1,227
Ammoniacal Nitrogen, mg/l	APHA 4500 NH <sub>3</sub> B, C	ND < 0.07
Sodium as Na, mg/l	APHA 3111 B	791
Potassium as K, mg/l	APHA 3111 B	320.00
+Barium as Ba, mg/l	APHA 3120 B	ND < 0.002
Strontium as Sr, mg/l	APHA 3111-B	3.49
Iron as Fe, mg/l	APHA 3111-B	0.18
Manganese as Mn, mg/l	APHA 3111-B	ND < 0.01
Silica as SiO <sub>2</sub> , mg/l	APHA 4500 SiO <sub>2</sub> D	1.28
Chloride as Cl, mg/l	APHA 4500 Cl C	30,715
Sulfate as SO <sub>4</sub> , mg/l	APHA 4500 SO <sub>4</sub> E	2,761
Fluoride as F, mg/l	APHA 4500 F-D	0.25
*Bromide as Br, ppb	APHA 4110 B	ND < 0.5
Nitrate as NO <sub>3</sub> , mg/L	APHA 419D (14 <sup>th</sup> )	1.64
Bicarbonate as mg CaCO <sub>3</sub> /l	OSRMA p334-336	109.5
Oil & Grease, mg/l	APHA 5520 B	ND
pH	APHA 4500 H <sup>+</sup> B	7.7
+ Color, TCU	APHA 2120 B	< 5
#Free Residual Chlorine, mg/l	APHA 4500 Cl F	ND < 0.02
#Combined Residual Chlorine, mg/l	APHA 4500 Cl F	ND < 0.02
Total Hardness as mg CaCO <sub>3</sub> /l	APHA 2340 C	7,430
Aluminium as Al, mg/l	APHA 3500 Al B	0.74
Mercury as Hg, mg/l	APHA 3112 B	ND < 0.001
Cadmium as Cd, mg/l	APHA 3111 B	ND < 0.003
Selenium as Se, mg/l	APHA 3114 C	ND < 0.01
Arsenic as As, mg/l	APHA 3114 C	ND < 0.01

The above results relate only to the items tested. This report shall not be reproduced, except in full, without the written approval of Spectrum Laboratories (Penang) Sdn. Bhd.

K.L. Office : Lot 14, (PT 5015) 2nd Floor, Jalan Pendamar 27/90, Seksyen 27, 40000 Shah Alam, Selangor. Tel: 603-51928188, 51923188. Fax: 603-51918188.  
Johor Office : 18A, Jalan Molek 2/5, Taman Molek, 81100 Johor Bahru, Johor Darul Takzim. Tel: 607-3539288, 3532088, 3537088. Fax: 607-3581088.



## SPECTRUM LABORATORIES (PENANG) SDN BHD

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MS ISO/IEC 17025  
TESTING  
SAMM NO. 111

Lab Report No : W / 1705 / 589 (1)  
Date : 26 th May 2017

Page 2 of 2

PARAMETER	METHODS	RESULT
Cyanide as CN, mg/l	OSRMA p 456	ND < 0.02
Lead as Pb, mg/l	APHA 3111 B	ND < 0.01
Chromium as Cr, mg/l	APHA 3111 B	ND < 0.01
Copper as Cu, mg/l	APHA 3111 B	ND < 0.01
Silver as Ag, mg/l	APHA 3111 B	ND < 0.02
Zinc as Zn, mg/l	APHA 3111 B	ND < 0.02
*Chloroform, mg/l	APHA 6232 C	< 0.002
*Bromoform, mg/l	APHA 6232 C	< 0.001
*Dibromoform, mg/l	APHA 6232 C	< 0.001
*Bromodichloromethane, mg/l	APHA 6232 C	< 0.002
*Aldrin, mg/l	APHA 6630-B	< 0.000001
*Dieldrin, mg/l	APHA 6630-B	< 0.000002
*Chlordane, mg/l	APHA 6630-B	< 0.000001
*DDT, mg/l	APHA 6630-B	< 0.000002
*Heptachlor, mg/l	APHA 6630-B	< 0.000001
*Heptachlor Epoxide, mg/l	APHA 6630-B	< 0.000001
*Hexachlorobenzene, mg/l	APHA 6630-B	< 0.000001
*Lindane, mg/l	APHA 6630-B	< 0.000001
*Methoxychlor, mg/l	APHA 6630-B	< 0.000002
*Endosulfan, mg/l	APHA 6630-B	< 0.000002
*2,4-D, mg/l	APHA 6630-B	< 0.00002
Total Coliform, MPN/100ml	APHA 9221 B	4.0
Escherichia coli, MPN/100ml	APHA 9221 F	< 1.8

NOTE : APHA means Standard Methods for the Examination of Water and Wastewater,  
(American Public Health Association), 21<sup>st</sup> Edition, 2005.

OSRMA means Official, Standardised & Recommended Methods of Analysis,  
2nd Edition, 1973.

ND means Not Detected.

+ means Not SAMM Accredited.

# means the holding time for the analysis was exceeded.

\* means Subcontracted.

Attn : Mr. Kent  
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Ms. C. Y. NG  
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# Comparative analysis of seawater and treated water with our equipment Part 2

**SPECTRUM**

**SPECTRUM LABORATORIES (PENANG) SDN BHD**  
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**CERTIFICATE OF ANALYSIS** Page 1 of 1

Company	Meche System Sdn. Bhd	
Lab. No	W / 1705 / 589 (2)	
Date Sample Received	15 th May 2017	
Date Sample Reported	26 th May 2017	
Sample Description	Water	
Sample Marking	UF Water - 15/05/17	
<b>PARAMETER</b>	<b>METHODS</b>	<b>RESULT</b>
Total Dissolved Solids, mg/l	APHA 2540 C	34,210
+ Silt Density Index	In House Method	0.37
Turbidity, NTU	APHA 2130 B	1.0
Calcium as Ca, mg/l	APHA 3111 B	296.00
+Boron as B, mg/l	APHA 3120 B	2.75
Magnesium as Mg, mg/l	APHA 3111 B	983
Ammoniacal Nitrogen, mg/l	APHA 4500 NH <sub>3</sub> B, C	ND < 0.07
Sodium as Na, mg/l	APHA 3111 B	620
Potassium as K, mg/l	APHA 3111 B	245.00
+Barium as Ba, mg/l	APHA 3120 B	ND < 0.002
Srtrontium as Sr, mg/l	APHA 3111-B	3.38
Iron as Fe, mg/l	APHA 3111-B	ND < 0.02
Manganese as Mn, mg/l	APHA 3111-B	ND < 0.01
Silica as SiO <sub>2</sub> , mg/l	APHA 4500 SiO <sub>2</sub> D	ND < 0.04
Chloride as Cl, mg/l	APHA 4500 Cl C	34,909
Sulfate as SO <sub>4</sub> , mg/l	APHA 4500 SO <sub>4</sub> E	2,435
Fluoride as F, mg/l	APHA 4500 F-D	0.25
*Bromide as Br, ppb	APHA 4110 B	ND < 0.5
Nitrate as NO <sub>3</sub> , mg/L	APHA 419D (14 <sup>th</sup> )	0.49
Bicarbonate as mg CaCO <sub>3</sub> /l	OSRMA p334-336	108.1
Oil & Grease, mg/l	APHA 5520 B	ND
pH	APHA 4500 H <sup>+</sup> B	7.8
* Color, TCU	APHA 2120 B	< 5
*Free Residual Chlorine, mg/l	APHA 4500 CI F	ND < 0.02
*Combined Residual Chlorine, mg/l	APHA 4500 CI F	ND < 0.02
Total Hardness as mg CaCO <sub>3</sub> /l	APHA 2340 C	6,827
Aluminium as Al, mg/l	APHA 3500 Al B	ND < 0.02
Mercury as Hg, mg/l	APHA 3112 B	ND < 0.001
Cadmium as Cd, mg/l	APHA 3111 B	ND < 0.003
Selenium as Se, mg/l	APHA 3114 C	ND < 0.01
Arsenic as As, mg/l	APHA 3114 C	ND < 0.01

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**SPECTRUM**

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Lab Report No : W / 1705 / 589 (2) Page 2 of 2  
 Date : 26 th May 2017

<b>PARAMETER</b>	<b>METHODS</b>	<b>RESULT</b>
Cyanide as CN, mg/l	OSRMA p 456	ND < 0.02
Lead as Pb, mg/l	APHA 3111 B	ND < 0.01
Chromium as Cr, mg/l	APHA 3111 B	ND < 0.01
Copper as Cu, mg/l	APHA 3111 B	ND < 0.01
Silver as Ag, mg/l	APHA 3111 B	ND < 0.02
Zinc as Zn, mg/l	APHA 3111 B	ND < 0.02
*Chloroform, mg/l	APHA 6232 C	< 0.002
*Bromoform, mg/l	APHA 6232 C	< 0.001
*Dibromochloromethane, mg/l	APHA 6232 C	< 0.001
*Bromodichloromethane, mg/l	APHA 6232 C	< 0.002
*Aldrin, mg/l	APHA 6630-B	< 0.000001
*Dieldrin, mg/l	APHA 6630-B	< 0.000002
*Chlordane, mg/l	APHA 6630-B	< 0.000001
*DDT, mg/l	APHA 6630-B	< 0.000002
*Heptachlor, mg/l	APHA 6630-B	< 0.000001
*Heptachlor Epoxide, mg/l	APHA 6630-B	< 0.000001
*Hexachlorobenzene, mg/l	APHA 6630-B	< 0.000001
*Lindane, mg/l	APHA 6630-B	< 0.000001
*Methoxychlor, mg/l	APHA 6630-B	< 0.000002
*Endosulfan, mg/l	APHA 6630-B	< 0.000002
*2,4-D, mg/l	APHA 6630-B	< 0.00002
Total Coliform, MPN/100ml	APHA 9221 B	2.0
Escherichia coli, MPN/100ml	APHA 9221 F	< 1.8

NOTE : APHA means Standard Methods for the Examination of Water and Wastewater, (American Public Health Association), 21<sup>st</sup> Edition, 2005.  
 OSRMA means Official, Standardised & Recommended Methods of Analysis, 2nd Edition, 1973.  
 ND means Not Detected.  
 + means Not SAMM Accredited.  
 # means the holding time for the analysis was exceeded.  
 \* means Subcontracted.

Attn : Mr. Kent  
 Meche System Sdn. Bhd  
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# Comparative analysis of seawater and treated water with our equipment Part 3

**SPECTRUM**

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**CERTIFICATE OF ANALYSIS** Page 1 of 1

Company	Meche System Sdn. Bhd	
Lab. No	W / 1705 / 589 (3)	
Date Sample Received	15 th May 2017	
Date Sample Reported	26 th May 2017	
Sample Description	Water	
Sample Marking	RO Water – 15/05/17	
<b>PARAMETER</b>	<b>METHODS</b>	<b>RESULT</b>
Total Dissolved Solids, mg/l	APHA 2540 C	550
+ Silt Density Index	In House Method	0.25
Turbidity, NTU	APHA 2130 B	0.70
Calcium as Ca, mg/l	APHA 3111 B	0.19
+Boron as B, mg/l	APHA 3120 B	1.44
Magnesium as Mg, mg/l	APHA 3111 B	0.30
Ammoniacal Nitrogen, mg/l	APHA 4500 NH <sub>3</sub> B, C	ND < 0.07
Sodium as Na, mg/l	APHA 3111 B	10.41
Potassium as K, mg/l	APHA 3111 B	2.30
+Barium as Ba, mg/l	APHA 3120 B	ND < 0.002
Strontium as Sr, mg/l	APHA 3111-B	ND < 0.01
Iron as Fe, mg/l	APHA 3111-B	ND < 0.02
Manganese as Mn, mg/l	APHA 3111-B	ND < 0.01
Silica as SiO <sub>2</sub> , mg/l	APHA 4500 SiO <sub>2</sub> D	ND < 0.04
Chloride as Cl, mg/l	APHA 4500 Cl C	245.95
Sulfate as SO <sub>4</sub> , mg/l	APHA 4500 SO <sub>4</sub> E	5.5
Fluoride as F, mg/l	APHA 4500 F-D	ND < 0.04
*Bromide as Br, ppb	APHA 4110 B	ND < 0.5
Nitrate as NO <sub>3</sub> , mg/L	APHA 419D (14 <sup>th</sup> )	0.71
Bicarbonate as mg CaCO <sub>3</sub> /l	OSRMA p334-336	4.4
Oil & Grease, mg/l	APHA 5520 B	ND
pH	APHA 4500 H <sup>+</sup> B	8.2
<sup>†</sup> Color, TCU	APHA 2120 B	< 5
<sup>‡</sup> Free Residual Chlorine, mg/l	APHA 4500 Cl F	ND < 0.02
<sup>‡</sup> Combined Residual Chlorine, mg/l	APHA 4500 Cl F	ND < 0.02
Total Hardness as mg CaCO <sub>3</sub> /l	APHA 2340 C	7.0
Aluminium as Al, mg/l	APHA 3500 Al B	ND < 0.02
Mercury as Hg, mg/l	APHA 3112 B	ND < 0.001
Cadmium as Cd, mg/l	APHA 3111 B	ND < 0.003
Selenium as Se, mg/l	APHA 3114 C	ND < 0.01
Arsenic as As, mg/l	APHA 3114 C	ND < 0.01

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Lab Report No : W / 1705 / 589 (3) Page 2 of 2  
Date : 26 th May 2017

<b>PARAMETER</b>	<b>METHODS</b>	<b>RESULT</b>
Cyanide as CN, mg/l	OSRMA p 456	ND < 0.02
Lead as Pb, mg/l	APHA 3111 B	ND < 0.01
Chromium as Cr, mg/l	APHA 3111 B	ND < 0.01
Copper as Cu, mg/l	APHA 3111 B	ND < 0.01
Silver as Ag, mg/l	APHA 3111 B	ND < 0.02
Zinc as Zn, mg/l	APHA 3111 B	ND < 0.02
*Chloroform, mg/l	APHA 6232 C	< 0.002
*Bromoform, mg/l	APHA 6232 C	< 0.001
*Dibromochloromethane, mg/l	APHA 6232 C	< 0.001
*Bromodichloromethane, mg/l	APHA 6232 C	< 0.002
*Aldrin, mg/l	APHA 6630-B	< 0.000001
*Dieldrin, mg/l	APHA 6630-B	< 0.000002
*Chlordane, mg/l	APHA 6630-B	< 0.000001
*DDT, mg/l	APHA 6630-B	< 0.000002
*Heptachlor, mg/l	APHA 6630-B	< 0.000001
*Heptachlor Epoxide, mg/l	APHA 6630-B	< 0.000001
*Hexachlorobenzene, mg/l	APHA 6630-B	< 0.000001
*Lindane, mg/l	APHA 6630-B	< 0.000001
*Methoxychlor, mg/l	APHA 6630-B	< 0.000002
*Endosulfan, mg/l	APHA 6630-B	< 0.000002
*2,4-D, mg/l	APHA 6630-B	< 0.00002
Total Coliform, MPN/100ml	APHA 9221 B	< 1.8
Escherichia coli, MPN/100ml	APHA 9221 F	< 1.8

**NOTE :** APHA means Standard Methods for the Examination of Water and Wastewater, (American Public Health Association), 21<sup>st</sup> Edition, 2005.  
OSRMA means Official, Standardised & Recommended Methods of Analysis, 2nd Edition, 1973.  
ND means Not Detected.  
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Senior Chemist  
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# Comparative analysis of seawater and treated water with our equipment Part 4

**SPECTRUM**

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**CERTIFICATE OF ANALYSIS**

Page 1 of 1

Company : Meche System Sdn. Bhd

Lab. No : W / 1705 / 589 (4)

Date Sample Received : 15 th May 2017

Date Sample Reported : 26 th May 2017

Sample Description : Water

Sample Marking : Final Treated – 15/05/17

<b>PARAMETER</b>	<b>METHODS</b>	<b>RESULT</b>
Total Dissolved Solids, mg/l	APHA 2540 C	650
+ Silt Density Index	In House Method	0.48
Turbidity, NTU	APHA 2130 B	1.5
Calcium as Ca, mg/l	APHA 3111 B	0.04
+Boron as B, mg/l	APHA 3120 B	1.49
Magnesium as Mg, mg/l	APHA 3111 B	0.35
Ammoniacal Nitrogen, mg/l	APHA 4500 NH <sub>3</sub> B, C	ND < 0.07
Sodium as Na, mg/l	APHA 3111 B	12.10
Potassium as K, mg/l	APHA 3111 B	2.98
+Barium as Ba, mg/l	APHA 3120 B	ND < 0.002
Strontium as Sr, mg/l	APHA 3111-B	ND < 0.01
Iron as Fe, mg/l	APHA 3111-B	ND < 0.02
Manganese as Mn, mg/l	APHA 3111-B	ND < 0.01
Silica as SiO <sub>2</sub> , mg/l	APHA 4500 SiO <sub>2</sub> D	ND < 0.04
Chloride as Cl, mg/l	APHA 4500 Cl C	262.95
Sulfate as SO <sub>4</sub> , mg/l	APHA 4500 SO <sub>4</sub> E	5.2
Fluoride as F, mg/l	APHA 4500 F-D	0.14
*Bromide as Br, ppb	APHA 4110 B	ND < 0.5
Nitrate as NO <sub>3</sub> , mg/L	APHA 419D (14 <sup>th</sup> )	0.62
Bicarbonate as mg CaCO <sub>3</sub> /l	OSRMA p334-336	9.4
Oil & Grease, mg/l	APHA 5520 B	ND
pH	APHA 4500 H <sup>+</sup> B	8.0
+ Color, TCU	APHA 2120 B	< 5
#Free Residual Chlorine, mg/l	APHA 4500 Cl F	ND < 0.02
#Combined Residual Chlorine, mg/l	APHA 4500 Cl F	ND < 0.02
Total Hardness as mg CaCO <sub>3</sub> /l	APHA 2340 C	8.8
Aluminum as Al, mg/l	APHA 3500 Al B	ND < 0.02
Mercury as Hg, mg/l	APHA 3112 B	ND < 0.001
Cadmium as Cd, mg/l	APHA 3111 B	ND < 0.003
Selenium as Se, mg/l	APHA 3114 C	ND < 0.01
Arsenic as As, mg/l	APHA 3114 C	ND < 0.01

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Lab Report No : W / 1705 / 589 (4)  
Date : 26 th May 2017

Page 2 of 2

<b>PARAMETER</b>	<b>METHODS</b>	<b>RESULT</b>
Cyanide as CN, mg/l	OSRMA p 456	ND < 0.02
Lead as Pb, mg/l	APHA 3111 B	ND < 0.01
Chromium as Cr, mg/l	APHA 3111 B	ND < 0.01
Copper as Cu, mg/l	APHA 3111 B	ND < 0.01
Silver as Ag, mg/l	APHA 3111 B	ND < 0.02
Zinc as Zn, mg/l	APHA 3111 B	ND < 0.02
*Chloroform, mg/l	APHA 6232 C	< 0.002
*Bromoform, mg/l	APHA 6232 C	0.079
*Dibromochloromethane, mg/l	APHA 6232 C	0.003
*Bromodichloromethane, mg/l	APHA 6232 C	< 0.002
*Aldrin, mg/l	APHA 6630-B	< 0.000001
*Dieldrin, mg/l	APHA 6630-B	< 0.000002
*Chlordane, mg/l	APHA 6630-B	< 0.000001
*DDT, mg/l	APHA 6630-B	< 0.000002
*Heptachlor, mg/l	APHA 6630-B	< 0.000001
*Heptachlor Epoxy, mg/l	APHA 6630-B	< 0.000001
*Hexachlorobenzene, mg/l	APHA 6630-B	< 0.000001
*Lindane, mg/l	APHA 6630-B	< 0.000001
*Methoxychlor, mg/l	APHA 6630-B	< 0.000002
*Endosulfan, mg/l	APHA 6630-B	< 0.000002
*2,4-D, mg/l	APHA 6630-B	< 0.00002
Total Coliform, MPN/100ml	APHA 9221 B	< 1.8
Escherichia coli, MPN/100ml	APHA 9221 F	< 1.8

NOTE : APHA means Standard Methods for the Examination of Water and Wastewater, (American Public Health Association), 21<sup>st</sup> Edition, 2005.  
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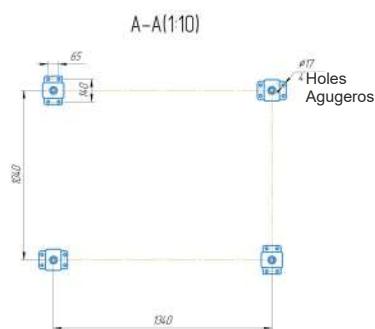
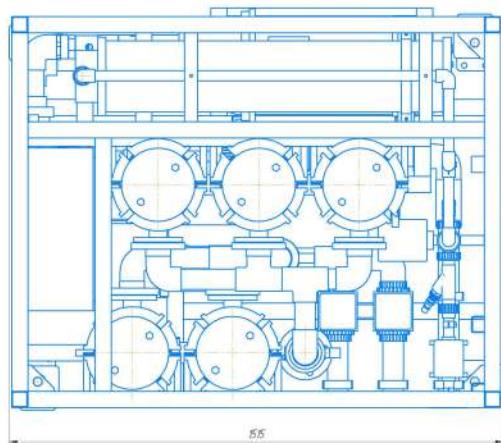
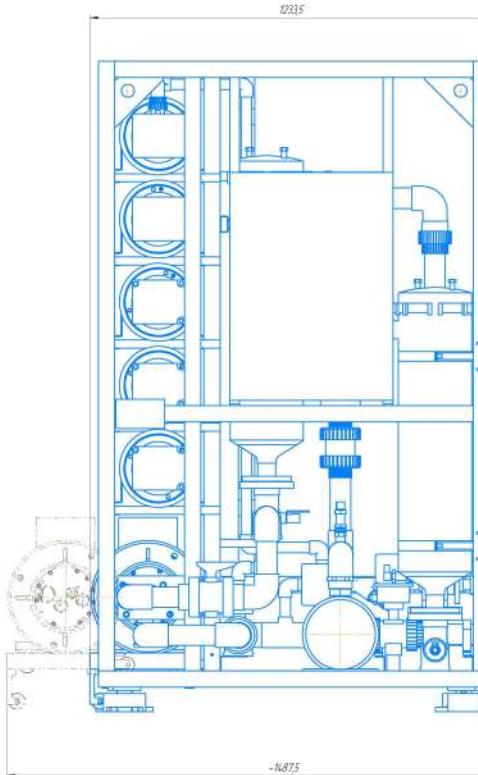
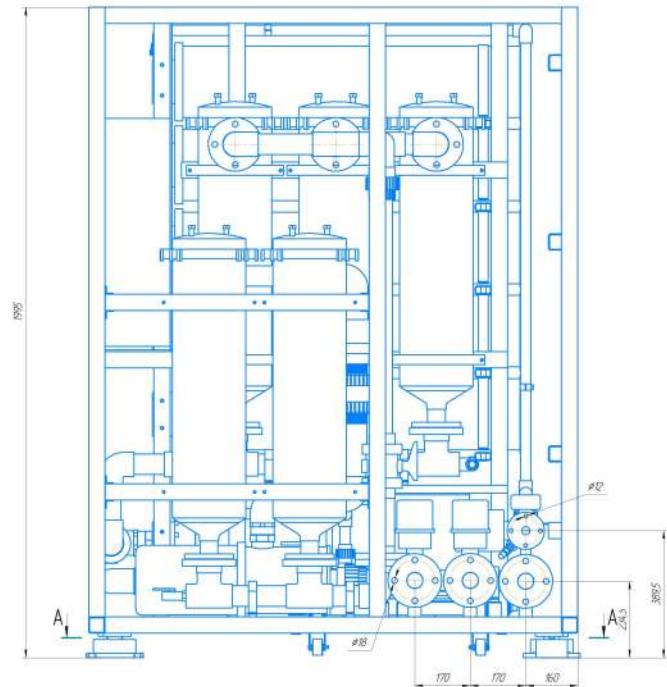
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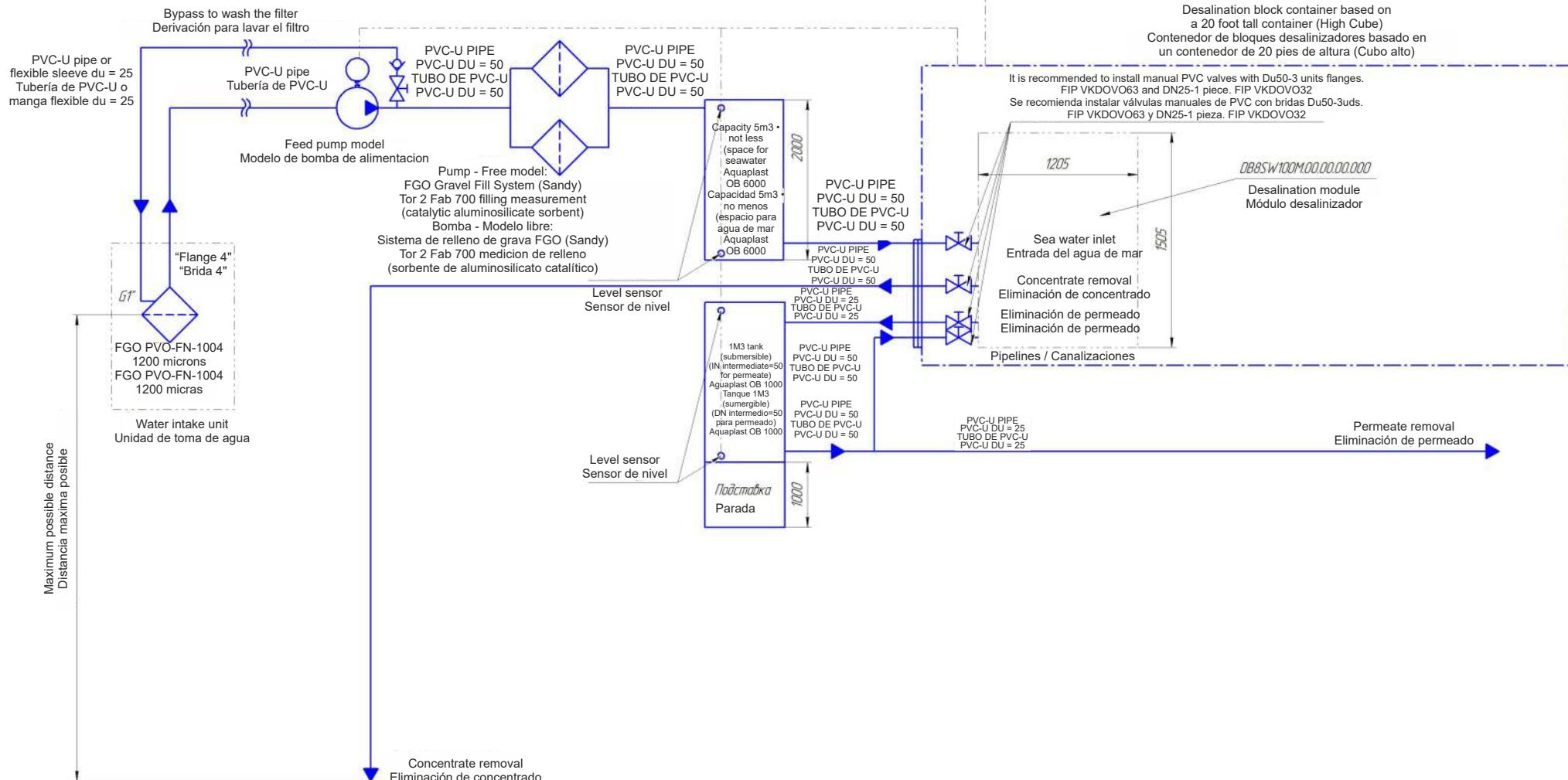
## Equipment diagram with capacity for 100m3 per day Part 1



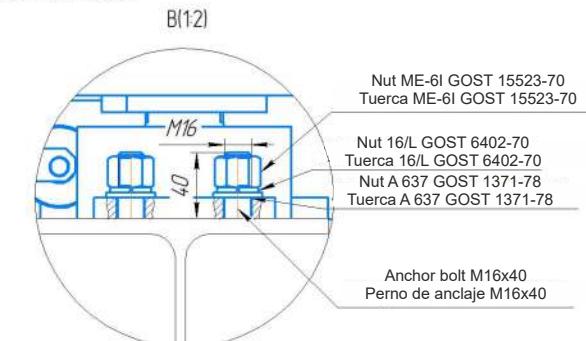
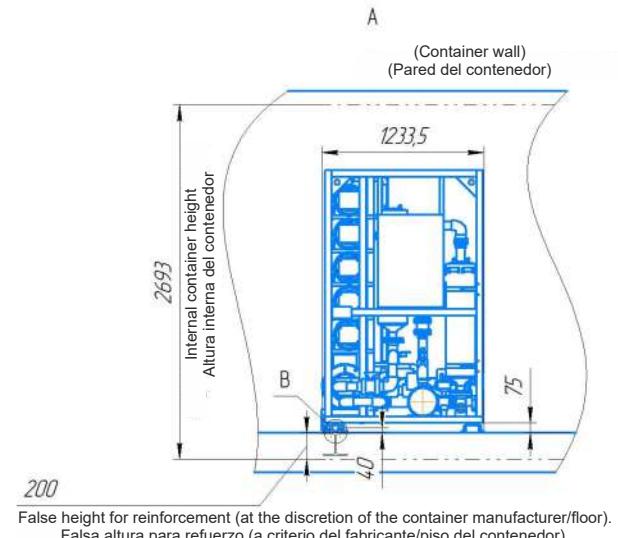
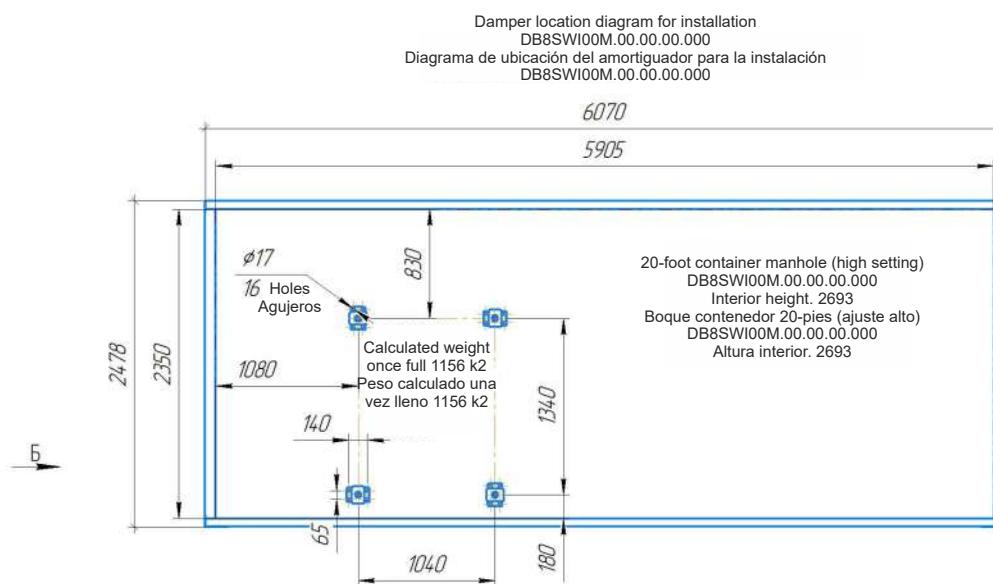
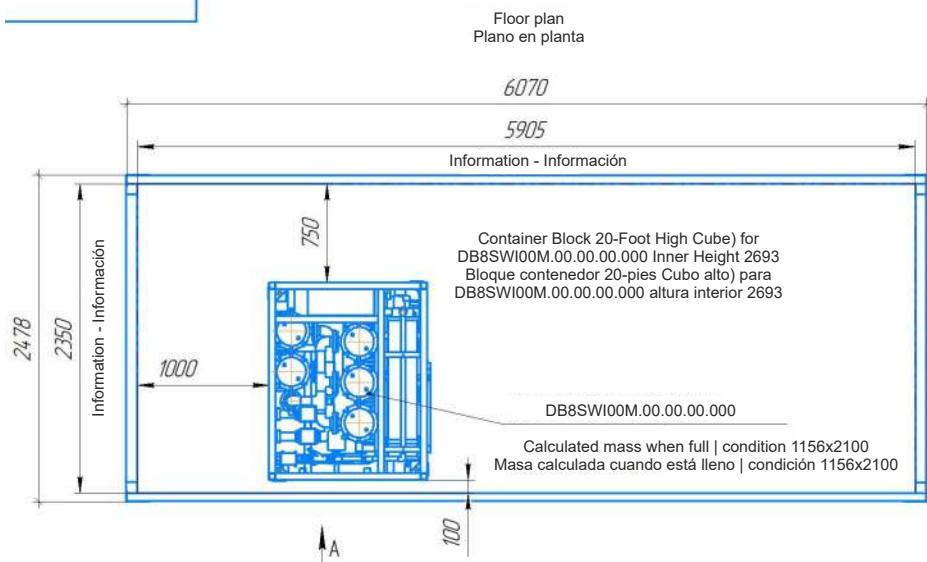


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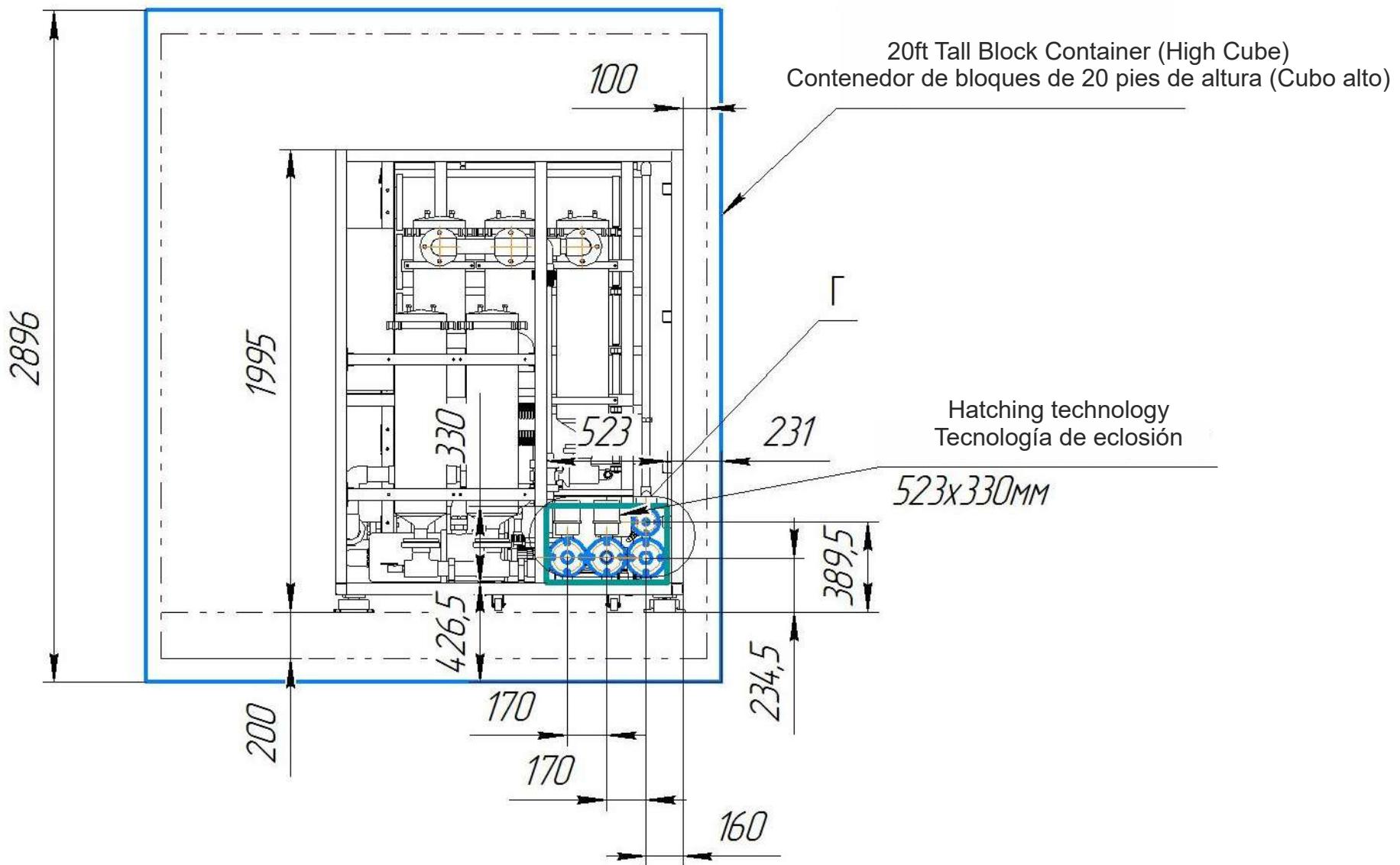
## Equipment diagram with capacity for 100m3 per day Part 2



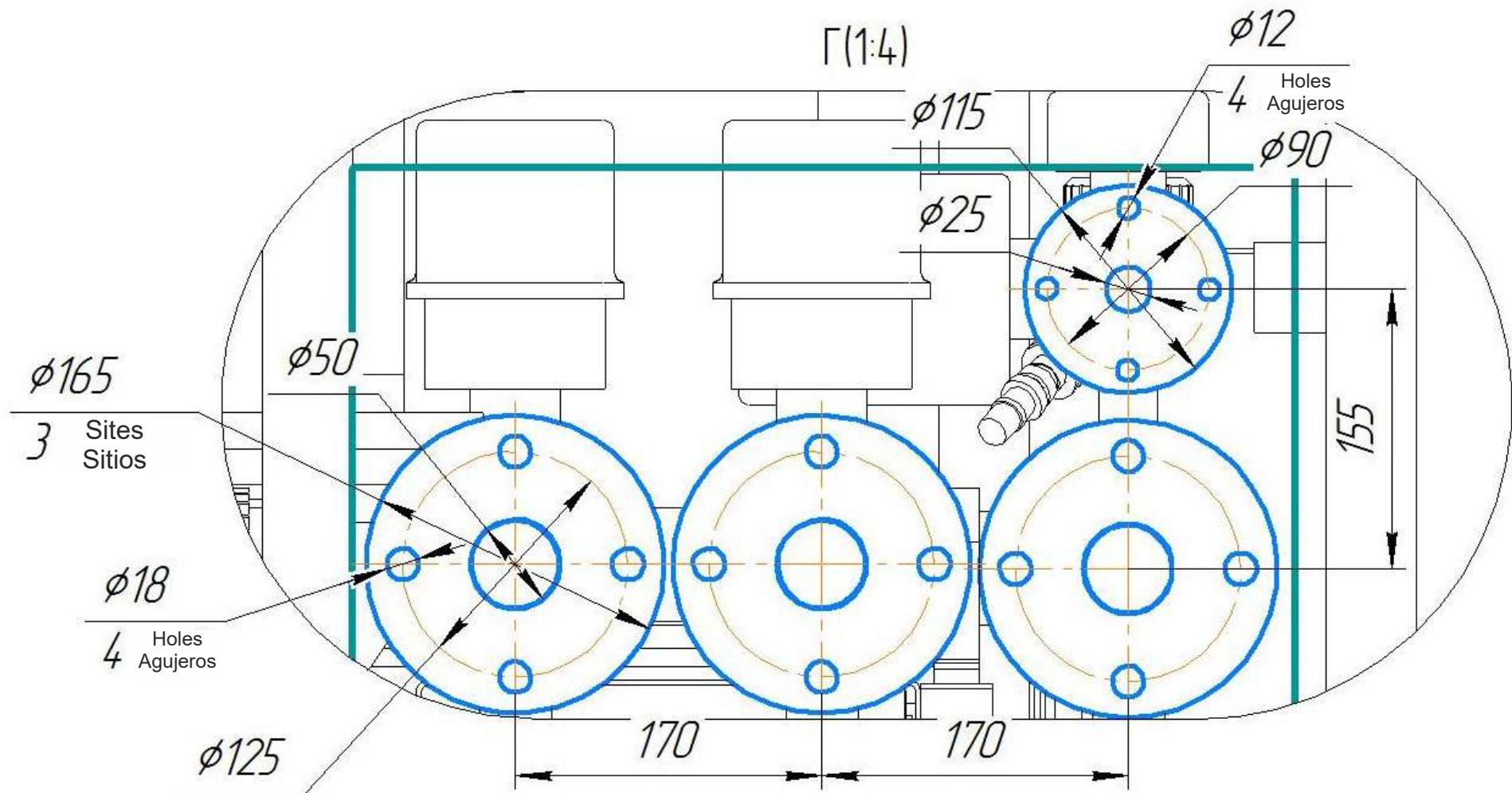
# Equipment diagram with capacity for 100m3 per day Part 3

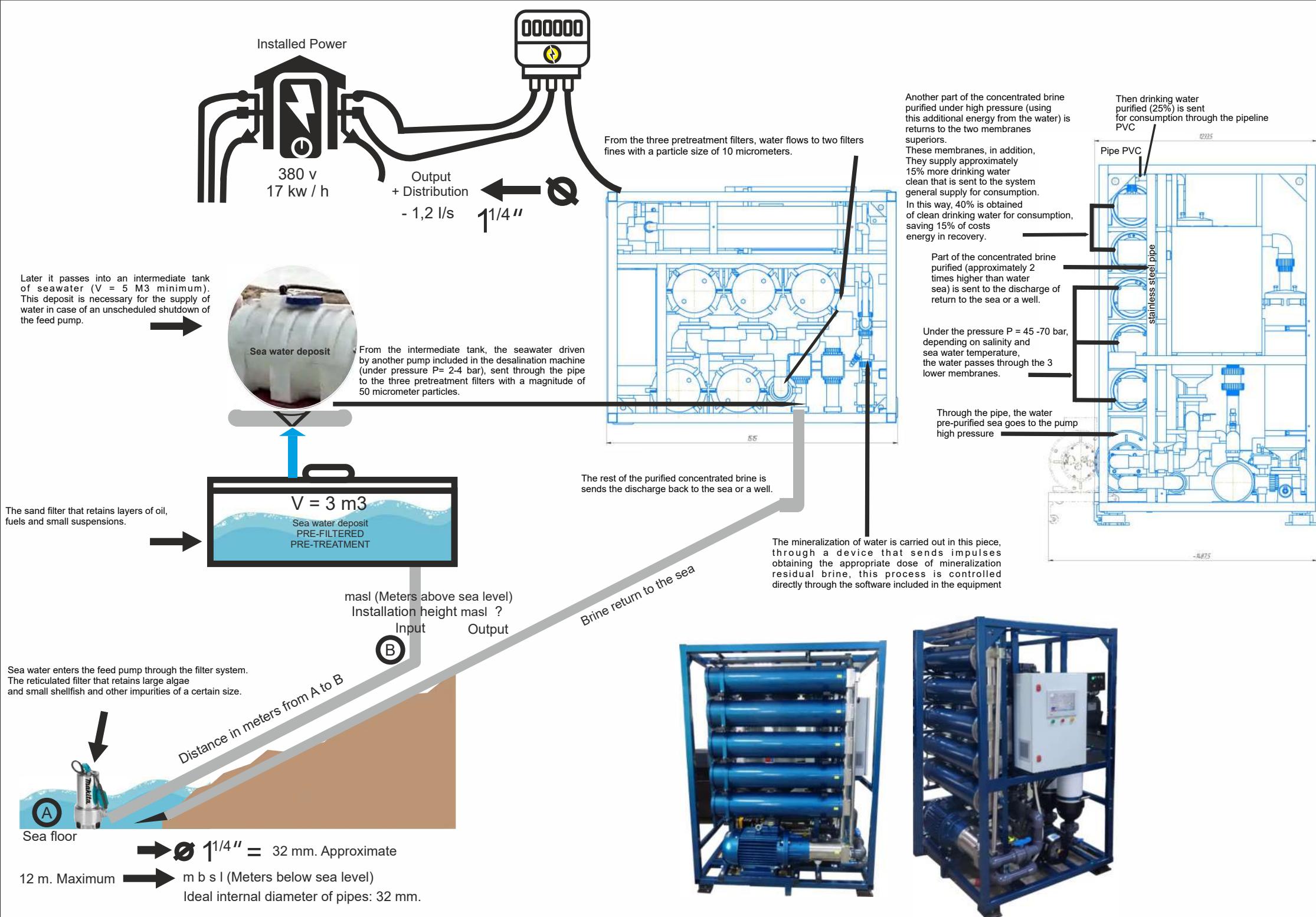


## **Equipment diagram with capacity for 100m<sup>3</sup> per day Part 4**



## **Scheme of the machinery with capacity for 100m<sup>3</sup> per day 4**





# DB8SW100M.00.00.00.000DS

## Desalination module assembly

### ATTENTION!

1. The manufacturer is constantly improving the design, so the operational and technical documentation may not reflect individual changes caused by modernization.
2. The data sheet must always be with the product.

### 1. GENERAL INFORMATION

- 1.1. Manufacturer: SMART ECO WATER
- 1.2. Index: DB8SW100M
- 1.3. Factory number: №1
- 1.4. Date of manufacture: 31/07/2023

### 2. PURPOSE

- 2.1 Desalination module assembly DB8SW100M is designed to produce drinking conforming to Sanitary/Hygienic Norms and Regulations quality water from sea water, EC, BO3, USEPA.
- 2.2 Desalination of sea water is carried out automatically by the method of reverse osmosis by supplying source water using a feed pump to the desalination module.
- 2.3. The module operation is based on the water filtration at a pressure above osmotic pressure through semi-permeable membranes having the ability to pass water and retain molecules and ions of dissolved substances (reverse osmosis method).

The reverse osmosis process is a separation of desalinating water into two streams - a concentrate, containing the bulk of dissolved substances, and a permeate (fresh water). The concentrate is dumped into the sea, the permeate (fresh water) is used as a drinking water.

#### 2.4. Desalination module assembly composition DB8SW100M (on a single frame):

- Hydraulic drive;
- Membrane casing, 5 pcs.;
- Control cabinet;
- Distribution block;
- Block of final filters;
- Block of primary filters;
- Permeate flow meter;
- Concentrate flow meter;
- Frame assembly;
- Feed pump unit.

All units are assembled on a space frame of a closed type.

All units are interconnected by pipelines and flexible hoses according to the hydraulic scheme.

### DATA SHEET 2023

#### Page 1

### SPECIFICATIONS:

The main technical characteristics are given in the table:

Nº	Parameters	Value
1	Nominal capacity*, m3/day, not less than	100
2	Operating pressure MPa (kgf/cm <sup>2</sup> ), no more than	5.5 (55)
3	Power consumption, kW, no more than	22
4	Dry weight, kg, no more than	800
Dimensions		
5	Length, mm	1515
6	Width, mm	1233
7	Height, mm	1995

\* Standard conditions for performance calculation:

- Salinity of source water – 32,000 mg/l;
- Water temperature – plus 25°C;
- Working pressure - 5.5 MPa.

Purchased component parts undergo input control at the manufacturing plant in accordance with the regulations at the enterprise.

### 3. DELIVERY COMPLETENESS:

Product Designation	Product Name	Quantity	Serial Number	Note
DB8SW100M.00.00.00.000	Desalination Module	1	№1	-
DB8SW100M.00.00.00.000SPTA	Spare Parts Kit	1	-	-
Operational Documentation				
DB8SW100M.00.00.00.000DS	Data Sheet	1	-	-
DB8SW100M.00.00.00.000RE	Operational Manual	1	-	-



**Smart Eco Water**

smartecowater.com

# DB8SW100M.00.00.00.000DS

## Desalination module assembly

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Page 2

### 4 MANUFACTURER WARRANTY

Warranty period for DB8SW100M is 36 months from the date of commissioning while the consumer observing the conditions of transportation, storage, installation and operation, but not more than 18 months from the date of receipt by the consumer.

### 5 ACCEPTANCE CERTIFICATE

DB8SW100M desalination module assembly, serial number №1  
manufactured and tested in accordance with the requirements of the current design documentation, scientific and technical documentation, conforms to the design documentation and is approved as fit for operation.

### Control test data:

Controlled Parameters	Rev.	Denomination Value	Results Tests
Nominal Capacity	m3/day	100	101,37
Working Pressure	MPa (kgf/cm <sup>2</sup> )	5,5 (55)	5,53
Power Consumption	kW	22	21,78

Responsible for acceptance:

Director SmartEcoWater

### 6. DISPOSAL

DB8SW100M The desalination module is made of environmentally friendly materials and does not pose a danger to people and the environment after the end of its service life.

Metal can be recycled.

### 7. PACKAGING, STORAGE AND TRANSPORT

Packing and preservation is performed in accordance with the requirements of technical specifications or drawing documentation.

Transportation by any type of enclosed transport with positive temperature maintaining. Sending by transport packages and containers or by other means, ensuring the safety of the unit from external mechanical damage.

### Warranty counterfoil №. 1

was withdrawn on « \_\_\_\_\_ »  
\_\_\_\_\_ 20 \_\_\_\_\_

Contractor

Completed work

break line

Coupon No. 1 for warranty repairs

Date of sale « \_\_\_\_\_ » \_\_\_\_\_ 20 \_\_\_\_\_

Completed work

break line

Buyer « \_\_\_\_\_ » \_\_\_\_\_ 20 \_\_\_\_\_

Contractor « \_\_\_\_\_ » \_\_\_\_\_ 20 \_\_\_\_\_

Repair cost

A coupon without a data sheet is invalid. In case of loss of a data sheet and warranty cards, duplicates are not issued, and the buyer loses the right to warranty repairs.

### Warranty counterfoil №. 2

was withdrawn on « \_\_\_\_\_ »  
\_\_\_\_\_ 20 \_\_\_\_\_

Contractor

Completed work

break line

Coupon No. 2 for warranty repairs

«Date of sale \_\_\_\_\_ » \_\_\_\_\_ 20 \_\_\_\_\_

Completed work

break line

Buyer « \_\_\_\_\_ » \_\_\_\_\_ 20 \_\_\_\_\_

Contractor « \_\_\_\_\_ » \_\_\_\_\_ 20 \_\_\_\_\_ R

Repair cost

A coupon without a data sheet is invalid. In case of loss of a data sheet and warranty cards, duplicates are not issued, and the buyer loses the right to warranty repairs.

### QUALITY DEPARTMENT

+34 634 077 903 / +34 692 058 845

[comercial@smar tecowater.com](mailto:comercial@smar tecowater.com)

<http://smar tecowater.com>

### Information filters and membranes:

The unit is delivered with a prefiltration system Classification 20 and 10. equivalent to 5 µm (microns), in disk filters and self-cleaning sleeves.

This is enough to clean most of the seawater before passing through the OI membrane.

In our case, filtering systems are conceived in a simpler way.

For the pre-filtering, only a multilayer tax filter (to different granulometries) will be required with the aim of catching and separating solids in suspension, primarily improving the clarity of the water while reducing the load of the filters, and damage is avoided to the high pressure pump of the OI system.

They have been designed to allow self-limit, from the investment of circulating flow with "clean water"

This process is 100% controlled by the system software, who emits the order so that the "retro washed" is carried out automatically and quickly, with clean water at high pressure (in ranges of; 60-65 bar = 870-942 LB/PSI).

### As attached data:

*> Let us understand that Zeolite -based filters are generally used to neutralize elements present in deep wells, or very polluted.. And certain characteristics must be taken into account to determine the method that will be applied, from the analysis of the water of water of The source that you want to improve for use.*

In our case, if there is high pollution, the incorporation of a zeolite load filter can be considered. But this will be determined by the water analysis of the source available for treatment, whether we talk about sea water or other source, therefore, this additional filter can not necessarily be useful and functional; The decision regarding the need to include it is at the discretion of our engineers, after obtaining the definitive values of the water to be processed.

(Zeolite, are part of the aluminosilicates and cations, whose porous characteristics allow to catch within their pores certain components present in the water, such as iron, heavy metals, ammonia, in addition to contributing to compensate/reduce acidity -Ph- of the water).

### Inverse Osmosis Membranes Desalination.

- Elimination of water dissolved contaminants (degree of elimination > 99%) of the type; mineral salts, dissolved organic matter, heavy metals, pesticides, radioactive elements, etc.

*- Combined filtration/diffusion process through a semipermeable membrane, thanks to high pressure, salts free water flows through the membrane, and is collected in a central tube (product or permeated), while concentrated water In Sales it circulates in parallel to the membrane (rejection or brine).*

*The membranes are manufactured with polymers and are encapsulated inside PFV pressure tubes.*

*In the indications described above, the salty or brackish water purification process is described, obtained from the OI for which, our equipment is finely designed and calibrated, so we can only add that our OI filtering system , it is by far the most efficient, effective, simple and economical, and in terms of performance within the current offer available in the market, and for its operational configuration without chemical reagents, it is also ecological.*

**Smart Eco Water** It offers a high price/value ratio for your investment, thanks to the fact that the design considers in an integral way; Durability (15 to 20 years), the low investment in facilities to house the equipment because they are ultra compact designs, which do not demand large and expensive infrastructure investments, leaving the client consideration the possibility of hosting the equipment, even, even, Within containers that according to the measures and capacity of the equipment can be 10 '(up to 100 m3/7.5 m2), 20' (up to; 200 m3/14.8 m2), 40 '(up to 400 m3/ 29 m2) (10, 20, 40 feet).

As part of the desalination equipment, Smart Eco Water can supply a unit of its own design, capable of restor Production costs, but guarantees the independent continuity of the process by a cycle very similar to the original completed.

This recovery treatment that will last about 8 to 10 hours, will leave the OI membrane in conditions of use at a value equivalent to 90%.

#### Inverse Osmosis Membranes Desalination.

The re-mineralization of the water obtained with our equipment, is adjusted from factory according to standardized parameters, and is another of the automated processes of the system.

The terms can be discussed and adjusted in coordination with the technical team of **Smart Eco Water**.

It is important that the client takes into account that for **Smart Eco Water** to give a broad 3 -year warranty on the operation of their equipment, and may indicate that the useful life of the equipment is 15 to 20 years, depending on the use, avoiding the corrosion of its components for at least 15 years; It is necessary to make a series of adjustments both in the equipment operating parameters to adapt the 100% water potability based on the analysis of the same, as well as for a special anticorrosion treatment that necessarily entails a necessary process of tests and measurements, to guarantee the durability of all components of the equipment.

Therefore, the client must assess not only the excellent benefits offered by our teams, but also that **Smart Eco Water** takes great care of the quality, durability and proper functioning of the equipment, preventing the client from being affected by breakdowns or deterioration of the deterioration of the Equipment, being able to know that our team will function totally automatically and uninterrupted during the necessary period of time to supply 100% drinking water.

#### Design and operation

The operation of the unit is based on the filtration of water at a pressure greater than the osmotic pressure through semipermeable membranes that have the ability to miss the water and retain molecules and ions of dissolved substances (reverse osmosis method).

The inverse osmosis process is a separation of desalinated water into two currents: a concentrate, which contains most of the dissolved substances, and a permeated (fresh water).

The concentrate is poured into the sea or the well or is about the use to obtain 100% ecological salt, the permeated (fresh water) is used as drinking water.

**An inverse osmosis membrane with a selectivity of 98-99% allows to obtain drinking water from sea water or brackish.**

At the same time, fine impurities, organic and inorganic colloids, bacteria, viruses and microflora are almost completely eliminated from water.

The desalination of seawater, river or brackish water wells by reverse osmosis occurs when water pressure at the membrane entry exceeds osmotic pressure.

The value of osmotic pressure depends on the nature of dissolved substances and their concentration, therefore, the greater the salinity of the inlet water, the greater the value of the osmotic pressure.

#### Inverse Osmosis Membranes Desalination.

The re-mineralization of the water obtained with our equipment, is adjusted from factory according to standardized parameters, and is another of the automated processes of the system.

#### The amount of water losses obtained by reverse osmosis depends on the following factors:

- Input water pressure.
- Concentration of salts and minerals in the inlet water.
- Inlet water temperature.

The nominal capacity of the plant is calculated at a temperature of the inlet water of 25 ° C and a concentration of salt of 36 g/l.

When the unit is turned on, the presence of external pressure is verified.

In the case of seawater (no less than 0.2 MPa).

At low pressure, the unit shows an error message, the operation of the high pressure pump is stopped until external pressure appears at the entrance of the OM-005 unit.

At normal pressure, the unit is launched.

The exterior water is fed through the prefiltration station to the fine filtering unit, where it is mechanically cleaned with impurities of up to 5 microns of size.

After cleaning, the water prepared through the high pressure pump enters the desalination unit for the desalination of seawater.

After passing through the reverse osmosis membrane, the flow is separated in permeated and concentrated.

**The cost of obtaining drinking water with pretreatment with our equipment complying with all the requirements of the World Health Organization (WHO), the EU, the Usera and the Sanitary Regulations and Standards (SRN) does not exceed 0.4 \$/m3 , which is significantly lower than the expenditure produced by other equipment currently available.**

The filter, the membranes and the main device are able to filter and clean 100% of fuels and oils, in addition to the salt and chemical elements contained in the water.

As is known, Smart Eco Water carefully takes care of all the components of our teams comply with the best standards, in fact, for this reason we offer a minimum guarantee of 3 years.

## CHARACTERISTICS

Filter (bag), washable.

- Productivity 4-6 cubic meters/hour ...

- Stainless steel body

- Weight 15 kg

- Dimensions ... 350 x 320 x 1200

- 50 microns and 10 microns

Amount per 100 cubic meters/day - 50 microns 3 pieces ... 10 microns - 2 pieces.

Number of membranes 5 sh



## DATA SHEET

### Max-8040 SWC6 membrane elements

#### Production

Purified water (perimeter)

	LOW	HIGH
600PSI	800PSI	
25m3/day	50m3/day	
99.6%	88.8%	
99.4%	99.7%	
83.0%	91.0%	

Nominal selectivity

Maximum

Boro Selectivity (mean)

#### Element Type Configuration

Membrane polymer

Element Spiral  
Composite polyamid  
440ft2 (40. 8m2)

Nominal surface

#### Max work parameters.

Max. Pressure

1200PSI pressure (8.27 MF<sub>A</sub>,

<0.1 ppm

45°C

2.0 - 11.0 (1-13)

1.0 NTU

Max. Chlorine concentration

5.0

Max. Working temperature

3.6 m3/hour

PH fingerboard (pH clean)

10%

Max. Water turbidity

10psi (0,07 MPA)

Max. Colloidal Index Value

SDI source water (15 minutes)

Max. Origin water consumption

Max. Water permeated fraction

Origin for each element

Max. Pressure drop for each

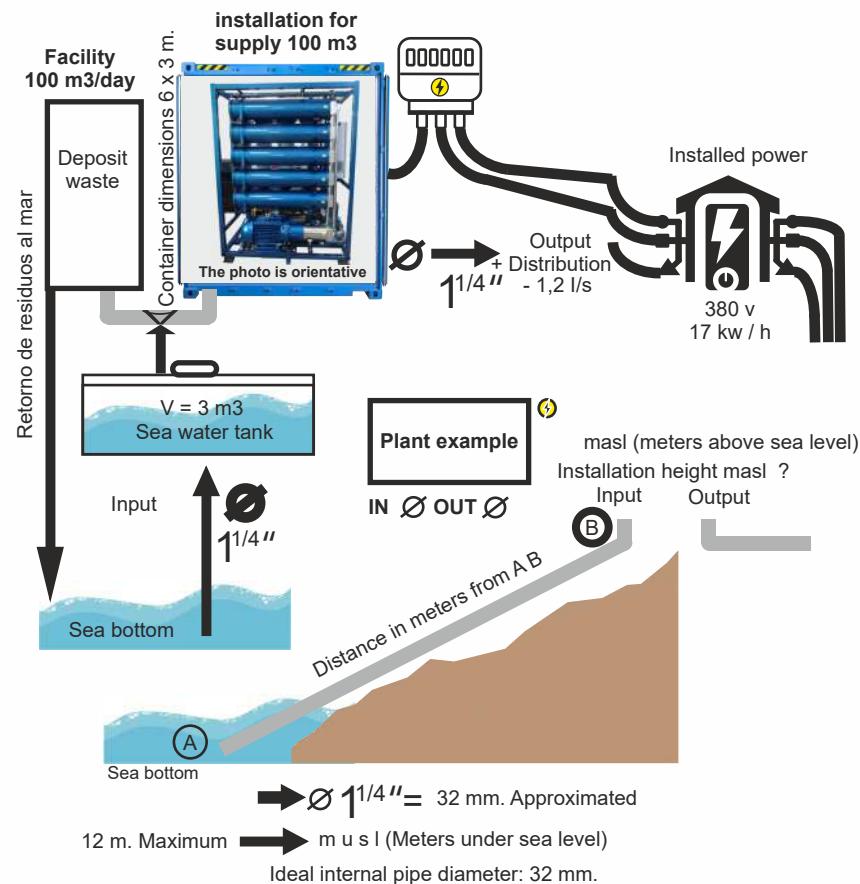
element



# SUPPLY SCHEMES

## SEA WATER INSTALLATION DIAGRAM

The following scheme explains the detailed operation of a desalination plant for the production of 100 m<sup>3</sup> per day.



## INSTALLATION SCHEME OF BRAICKISH WATERS OF WELL AND RIVER

The following scheme explains the detailed operation of a brackish water treatment plant for the production of 100 m<sup>3</sup> of drinking water per day.

